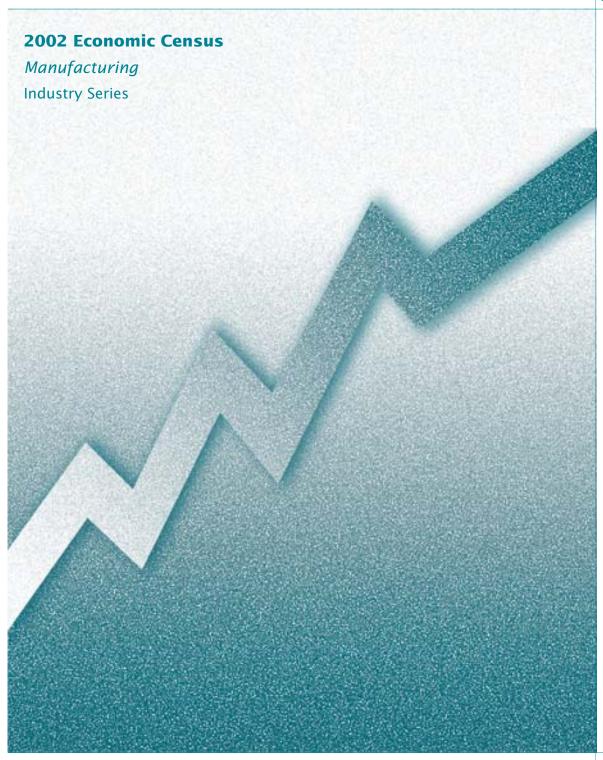
Industrial Valve Manufacturing: 2002

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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All		All employees		Production workers			Total	Total	Total capital
Industry and year ¹	Com- panies ²	estab- lish- ments ³	Number ⁴	Payroll (\$1,000)		Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	shipments	
332911, Industrial valve manufacturing 2002	395 N N N N 429	511 N N N N 540	45 778 50 340 52 561 53 549 56 237 54 294	1 886 358 1 953 860 2 011 652 2 014 647 2 055 360 1 947 182	33 189 34 657 35 080 36 625	60 188 68 698 73 634 72 726 76 413 72 721			3 666 062 3 924 598 4 101 422 3 913 462 4 259 696 3 781 002	9 061 616 9 322 915 9 455 660 9 230 593 9 940 675 8 965 193	286 772

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
332911, Industrial valve manufacturing												
United States. Alabama. California Connecticut Illinois Iowa Massachusetts Michigan Minnesota Missouri New Hampshire	- - - - - - - -	511 9 62 10 24 9 14 19 10	291 5 22 8 17 8 9 9 8 7 4	45 778 1 060 3 382 8 2 343 2 607 1 417 1 074 1 166 1 682 679	1 886 358 43 191 160 600 34 273 101 676 118 509 75 516 42 288 61 366 60 439 24 391	29 715 787 2 040 520 1 631 1 398 781 747 705 1 314 500	60 188 1 685 3 443 1 057 3 385 2 912 1 603 1 543 1 378 2 534 1 082	1 000 413 26 456 74 747 15 352 60 948 49 500 31 716 23 212 32 370 41 216 11 888	5 386 196 138 417 456 777 127 943 285 619 258 135 142 475 97 357 143 396 180 737 93 393	3 666 062 102 757 307 358 80 402 207 366 180 671 176 667 68 897 115 790 101 520 71 198	9 061 616 236 254 764 290 208 851 493 351 444 643 302 439 167 778 258 045 281 731 167 744	r267 959 r9 187 r19 375 r4 130 r10 153 r42 627 r4 236 r4 214 r12 168 r5 196 r3 812
New Jersey New York North Carolina Ohio Oklahoma Pennsylvania South Carolina Tennessee Texas Washington	-	18 23 12 30 21 42 6 7 80	12 11 9 21 12 22 6 5 40 4	2 139 1 709 1 227 2 808 1 267 2 461 1 767 1 232 5 781 135	75 873 77 099 42 486 114 957 55 369 107 076 52 942 52 218 236 202 4 752	1 075 1 019 852 1 624 806 1 467 1 490 849 3 902 95	1 923 2 112 1 779 3 225 1 770 2 841 2 955 1 815 8 427 175	29 319 37 131 25 320 53 679 26 541 49 084 38 938 33 507 138 364 2 650	184 684 225 797 174 153 253 216 187 614 290 449 161 967 180 171 798 002 10 872	182 960 118 240 83 890 156 402 139 636 171 777 74 456 95 383 519 346 8 432	371 325 344 615 253 979 418 236 304 480 479 310 240 051 273 397 1 336 255 18 090	'9 557 '7 476 '2 928 '24 220 '7 792 '8 858 4 225 '12 261 '35 317

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332911, Industrial valve manufacturing	
Companies ¹ number	395
All establishments ² .	511 220 159 132
All employees³ number Total compensation \$1,000 Annual payroll \$1,000 Total fringe benefits \$1,000	45 778 2 414 067 1 886 358 527 709
Production workers, average for year	29 715 29 800 30 089 29 659 29 242
Production worker hours	60 188 1 000 413
Total cost of materials \$1,000 Materials, parts, containers, packaging, etc., used \$1,000 Resales \$1,000 Purchased fuels \$1,000 Purchased electricity \$1,000 Contract work \$1,000	3 666 062 3 102 351 324 669 15 644 74 589 148 809
Quantity of electricity purchased for heat and power	1 247 738 -
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000	9 061 616 7 624 427 903 471 533 718 425 372 39 714 68 632
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	89 8 135 719 7 624 427 511 292
Coverage ratiopercent .	94
Value added	5 386 196
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	1 872 755 741 511 502 396 628 848
Total inventories, end of year \$1,000 Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	1 807 590 730 000 504 549 573 041
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000. Total capital expenditures (new and used) \$1,000. Buildings and other structures (new and used) \$1,000. Machinery and equipment (new and used) \$1,000. Automobiles, trucks, etc., for highway use \$1,000. Computers and peripheral data processing equipment \$1,000. All other expenditures for machinery and equipment \$1,000. Total retirements \$1,000. Gross value of depreciable assets at end of year \$1,000.	'3 478 799 '267 959 '31 886 '236 073 '8 991 '22 482 '204 600 '166 861 '3 579 897
Depreciation charges during year\$1,000	r220 248
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment. \$1,000.	72 773 37 580 35 193
Total other expenses ⁴ . \$1,000 . Response coverage ratio ⁵ percent Repair and maintenance services of buildings and/or machinery ⁴ \$1,000 . Communications services ⁴ \$1,000 . Legal services ⁴ \$1,000 . Accounting, auditing, and bookkeeping services ⁴ \$1,000 . Advertising and promotional services ⁴ \$1,000 . Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000 . Refuse removal (including hazardous waste) services ⁴ \$1,000 . Management consulting and administrative services ⁴ \$1,000 . Taxes and license fees ⁴ \$1,000 . All other expenses ⁴ \$1,000 .	485 825 72 55 895 18 562 12 285 4 372 24 110 19 106 7 221 19 758 24 244 300 271

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on 2002 Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

			All employees		Pi	roduction worke	ers		Total	Total	Total capital
Employment size class	E¹	All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332911, Industrial valve manufacturing											
All establishments Establishments with — 1 to 4 employees 5 to 9 employees 10 to 19 employees 20 to 49 employees 100 to 249 employees 250 to 499 employees 250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees 1,000 to 2,499 employees 2,500 employees or more	8 8 5 2 - - -	511 99 46 75 85 74 77 45 8	45 778	1 886 358 D 12 370 44 126 118 407 220 457 550 062 664 614 169 203 D	29 715 D 192 659 1 978 3 401 8 025 10 613 3 670 D	60 188 D 401 1 338 4 011 6 682 16 039 21 574 7 791 D	1 000 413 D 7 004 22 024 66 235 110 886 279 810 368 214 111 305 D	5 386 196 31 226 113 325 285 921 581 262 1 583 964 2 131 388 452 699 D	3 666 062	9 061 616	'267 959 D '1 204 '4 470 '13 533 '38 170 '59 152 '125 445 '14 643 D
Administrative records ⁴	9	162	1 073	43 896	721	1 461	24 643	113 716	67 063	180 771	r3 735

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or		All	All em	ployees	Pr	oduction work	ers		Total	Total	Total
product class code	Industry or primary product class	estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	capital expendi- tures (\$1,000)
332911	Industrial valve manufacturing	511	45 778	1 886 358	29 715	60 188	1 000 413	5 386 196	3 666 062	9 061 616	r267 959
3329111	Gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other										
3329113	industrial valves	65	9 496	379 914	6 030	12 023	198 907	1 028 719	877 550	1 917 392	r43 183
3329115	AWWA, and UL)	19	3 903	169 232	2 848	5 733	109 527	587 248	435 238	1 013 163	r45 053
3329117	manual and power-operated, on-off valves. Industrial butterfly valves (all metals, pressures, and types), including	38	6 186	253 834	4 293	8 676	140 963	751 857	504 109	1 229 681	r48 554
3329119	manual and power-operated, on-off valves. Industrial plug valves (all metals, pressures, and types), including	21	2 295	103 405	1 317	2 785	46 886	306 200	285 830	588 528	r5 632
	lubricated, cylindrical eccentric, and sleeve-lined	10	1 613	67 885	992	2 106	37 695	150 469	136 688	292 701	r38 246
332911B 332911D 332911F	All other miscellaneous industrial valves Nuclear valves (N-stamp only) Automatic regulating and control	51 8	6 359 630	276 154 35 995	4 203 268	8 761 553	150 949 11 434	732 902 76 662	368 719 45 934	1 096 295 120 320	r23 687 r3 349
332911H	valves and parts (except nuclear), power-operated, designed for modulating (throttling) service Solenoid-operated valves and parts, except nuclear and fluid power	70	10 973	440 118	6 816	13 633	221 141	1 376 246	794 720	2 210 376	r44 782
	transfer	15	2 304	82 334	1 551	3 125	38 370	179 847	112 580	296 301	r8 711

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

December		Number of companies with		Product shipments		
Product code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
332911	Industrial valve manufacturing	ZZ	X	×	8 135 719 8 031 977	
3329111	Gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves	N N	X	X	1 471 742 1 317 414	
33291111	Gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves, except parts	N	х	х	1 265 765	
3329111101	Iron body gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves, including ductile or modular, all pressures (excl. IBBM, AWWA, and UL)	N 29	x	×	1 096 897	
3329111103	Cast carbon steel gates, globes, angles, straightway (Y- type) check, stop and check, cross, 3- and 4-way, and	27	X	X	151 528	
3329111105	other industrial valves	26 40	X	X	281 318 246 593	
	other industrial valves	14 22	X X	X X	138 951 166 262	
3329111107	Alloy steel and other metal gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves	33 54	X	X	289 834 274 536	
3329111109	Brass and bronze (125 lb w.s.p. or more) gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves	22	×	××	208 569	
3329111111	Actuators (power-operated, on-off mounted) for gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves	40	X		245 875	
33291112	Parts for gates, globes, angles, straightway (Y-type) check,	13 9	X	X X	28 030 12 103	
3329111213	valves	N N	X	X	79 287 151 393	
3329111Y	stop and check, cross, 3- and 4-way, and other industrial valves	16 39	X	X	79 287 151 393	
3329111YWV	check, cross, 3- and 4-way, and other industrial valves, nsk	N N	X	X	126 690 69 124	
	Gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves, nsk	N N	X	X	126 690 69 124	
3329113	Industrial valves for water works and municipal equipment (IBBM, AWWA, and UL)	Ŋ	X	X	975 514	
33291131	Industrial valves for water works and municipal equipment (IBBW, AWWA, and UL), except parts	N N	X	X X X	741 713 919 567	
3329113101	Industrial IBBM gate line and tapping valves for water works and municipal equipment	N 8	X	X X X	681 108 401 762	
3329113103	Industrial UL check valves (all pressures) for water works and municipal equipment	8	×	X X X	286 115 10 734	
3329113105	All other industrial UL valves (all pressures), including pest indicators, for water works and municipal equipment	8 9 6	X X X	×	15 874 108 012 46 474	
3329113107	Tapping sleeves and crosses for industrial valves for water works and municipal equipment (IBBM, AWWA, and UL)	4 4	X		16 686 21 305	
3329113109	Fire hydrants	6 5	X X	X X X	243 656 179 544	
3329113111	Industrial AWWA check valves (all pressures) for water works and municipal equipment	7 12	X	X	29 029 36 386	
3329113113	Industrial AWWA butterfly valves (all pressures) for water works and municipal equipment	5 8	X	X	109 688 95 410	
33291132	Parts for industrial valves for water works and municipal equipment (IBBM, AWWA, and UL)	N N	X	X	50 105 54 484	
3329113215	Parts for industrial valves for water works and municipal equipment (IBBM, AWWA, and UL)	8 12	X	X	50 105 54 484	
3329113Y	Industrial valves for water works and municipal equipment (IBBM, AWWA, and UL), nsk	N N	X	X	5 842 6 121	
3329113YWV	Industrial valves for water works and municipal equipment (IBBM, AWWA, and UL), nsk	N N	X	X	5 842 6 121	
3329115	Industrial ball valves (all metals, pressures, and types), including manual and power-operated, on-off valves	N N	X	X	1 102 392 1 161 437	
33291151	Industrial ball valves, all metals, pressures, and types, including manual and power-operated, on-off valves, except parts	N	х	х	966 351	
3329115101	Industrial iron (including ductile) ball valves (all pressures and types), manual and power-operated, on-off valves	N 15	X X	X X X	994 946 74 095	
	1997	11	X	i x	74 095 80 974	

Products Statistics: 2002 and 1997—Con. Table 6a.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Droduct		Number of companies with		Product shipments		
Product code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
332911 3329115	Industrial valve manufacturing—Con. Industrial ball valves (all metals, pressures, and types),					
33291151	including manual and power-operated, on-off valves—Con. Industrial ball valves, all metals, pressures, and types,					
3329115103	including manual and power-operated, on-off valves, except parts—Con. Industrial brass and bronze ball valves (all pressures and					
	types), including manual and power-operated, on-off valves	22 26	X	X X	229 427 254 258	
3329115105	Industrial carbon steel (cast and fabricated) ball valves (all pressures and types), including manual and power-operated, on-off valves	26	x	x	406 054	
3329115107	Industrial alloy steel and other metal ball valves (all pressures and types), including manual and power-	31	X	X	365 309	
3329115109	operated, on-off valves	26 27	X	X	188 498 212 696	
33291152	ball valves (all metals, pressures, and types)	13 19	X	X	68 277 81 709	
3329115211	types), including manual and power-operated, on-off valves	N N	X	X	109 134 162 525	
	types), including manual and power-operated, on-off valves	14 28	X	×	109 134 162 525	
3329115Y	Industrial ball valves (all metals, pressures, and types), including manual and power-operated, on-off valves, nsk	N N	×	×	26 907 3 966	
3329115YWV	Industrial ball valves (all metals, pressures, and types), including manual and power-operated, on-off valves, nsk	N N	×	×	26 907 3 966	
3329117	Industrial butterfly valves (all metals, pressures, and types), including manual and power-operated, on-off valves	N	x		543 763	
33291171	Industrial butterfly valves (all metals, pressures, and types), including manual and power-operated, on-off valves, except	N	â	×	491 396	
0000117101	parts	N N	X X	X X	485 507 457 473	
3329117101	Industrial iron (including ductile) butterfly valves, except high-pressure types, including elastomer and fluroplastics lined, manual and power-operated, on-off valves	20	X	X	130 954	
3329117103	Industrial brass and bronze butterfly valves, except high- pressure types, including elastomer and fluroplastics lined,	20	X		119 512	
3329117105	manual and power-operated, on-off valves	7 7	X	×	113 070 23 399	
	except high-pressure types, including elastomer and fluroplastics lined, manual and power-operated, on-off valves	10	x	x	49 973	
3329117107	Industrial alloy steel and other metal butterfly valves, except high-pressure types, including elastomer and fluroplastics	14	X	X	121 176	
3329117109	lined, manual and power-operated, on-off valves	9 13	X	×	64 238 30 307	
	ANSI class ratings), manual and power-operated, on-off valves	7 5	X	X X	24 986 23 603	
3329117111	Industrial high-pressure carbon steel (cast and fabricated) butterfly valves (shut-off to full ANSI class ratings), manual and power-operated, on-off valves	8	x	x	22 822	
3329117113	Industrial high-pressure alloy steel and other metal butterfly	7	X	X	38 177	
3329117115	power-operated, on-off valves	10 11	X	X	54 112 60 291	
33291172	mounted)	8 12	X	X	25 352 41 008	
3329117217	types), including manual and power-operated, on-off valves	N N	X	X	23 276 31 490	
	and types), including manual and power-operated, on-off valves	16 14	X	X X	23 276 31 490	
3329117Y	Industrial butterfly valves (all metals, pressures, and types), including manual and power-operated, on-off valves, nsk	N N	X	x X	34 980 2 433	
3329117YWV	Industrial butterfly valves (all metals, pressures, and types), including manual and power-operated, on-off valves, nsk	N N	X	X X	34 980 2 433	
3329119	Industrial plug valves (all metals, pressures, and types), including lubricated, cylindrical eccentric, and sleeve-lined	N	x	x	260 396	
33291191	Industrial plug valves, all metals, pressures, and types, including lubricated, cylindrical eccentric, and sleeve-lined,	Ň	x	x	359 633	
3329119101	except parts	N N	X	××	244 770 D	
00101	Industrial iron (including ductile) plug valves (all pressures and types), including lubricated, cylindrical eccentric, and sleeve-lined	10 15	×	××	101 592	

Products Statistics: 2002 and 1997—Con. Table 6a.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product	Dundunt		Number of companies with		Product shipments		
Industrial play water plan freeder, presenter, and typeshipped plants of the plants	Product code	Product	shipments of \$100,000	production for	Quantity		
Inflamental light yealwise, oil meants, pressurers, and synes, pre	332911 3329119	Industrial plug valves (all metals, pressures, and types), including lubricated, cylindrical eccentric, and sleeve-lined—					
Substitution Included action dated along subsect plat presumen and types)	33291191	Industrial plug valves, all metals, pressures, and types, including lubricated, cylindrical eccentric, and sleeve-lined,					
Including allow years and option repetit july valves (all 1997) 18 X X 106.25 2021 202	3329119103	Industrial carbon steel plug valves (all pressures and types) . including lubricated, cylindrical eccentric, and sleeve-	7	x	×	77 279	
Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial plug valves (all metals, pressures, and year) Parts for industrial valves Parts for indust	3329119105	Industrial alloy steel and other metal plug valves (all pressures and types), including lubricated, cylindrical		X		108 258	
Size 1908	33291193	Parts for industrial plug valves (all metals, pressures, and			X	65 899 E	
Vyessi, Including lubricated, cylindrical eclements, and serve-wind serve-w	2220110208	líned		X	×	14 95 ⁻ N	
Production Pro	3329119306	types), including lubricated, cylindrical eccentric, and sleeve-lined		X	×	14 951	
	3329119Y	Industrial plug valves (all metals, pressures, and types), including lubricated, cylindrical eccentric, and sleeve-lined,				675	
1997. N	3329119YWV	Industrial plug valves (all metals, pressures, and types), including lubricated, cylindrical eccentric, and sleeve-lined.	N	X		D	
All other miscellaneous industrial valves 1997 N		1997	N	X		D	
Industrial valve cocks and stops (all metals, pressures, and 1997. N		1997	N	X	X	1 016 097	
types)		1997		X	X	903 893 980 329	
(all metals, pressures, and types), except autómatic 2002. 15 x 103 p7 x 10		types)		X X	×		
Sazer Saze	332911B103	(all metals, pressures, and types), except automatic valves		×	×		
Sazer Saze	332911B105	Industrial iron and steel pop safety valves and relief valves (more than 15 lb, w.s.p.)	18	x	x	125 039	
Actuators for all other miscellaneous industrial valves, sold separately (power-operated, north mounted)	332911B107	Industrial brass and bronze pop safety valves and relief valves (more than 15 lb, w.s.p.)	6	x		78 697	
Actuators for all other miscellaneous industrial valves, sold separately (power-operated, on-off mounted)	332911B109	Industrial compressed gas cylinder valves	7	x	X	78 282	
Actuators for all other miscellaneous industrial valves, sold separately (power-operated, on-off mounted)	332911B111	Industrial valve steam traps (more than 15 lb, w.s.p.)	8	x	x X	49 684	
Nuclear valves (N-stamp only) 2002 N	332911B115	Actuators for all other miscellaneous industrial valves, sold separately (power-operated, on-off mounted)	20	x		180 155	
Nuclear valves (N-stamp only) 2002 N	332911B118		34	X	X		
Nuclear valves (N-stamp only) 2002 N	332911BY	All other miscellaneous industrial valves, nsk	N	X	X	82 615	
1997. N	332911BYWV	All other miscellaneous industrial valves, nsk	N	X	X	82 615	
1997 N	332911D			X	X		
Sazestino Cate, globe, and check valves .2002 .9	332911D1	Nuclear valves (N-stamp only), except parts	N	X		58 995	
Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) 2002. N	332911D102		9	X	X	19 456	
Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) 2002. N	332911D108	1997		X	X		
Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) 2002. N	332911D2	1997	N N	X	X	8 669 9 435	
Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) 2002. N	332911D213	1997	5 8	X	X	8 669	
Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) 2002. N		1997	N N	X	X	4 838 1 898	
nuclear), power-operated, designed for modulating (throttling) 2002. N		1997		X	X	4 838 1 898	
Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) service	332911F	nuclear), power-operated, designed for modulating (throttling) service		×	X	1 993 268	
Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) service	332911F1	Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating					
1997 107 X X 2 134 578	332911F100	Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating	N	X	×	2 134 578	
power transfer	332911H	1997			X	1 993 268 2 134 578	
power transfer		power transfer		X			
332911H100 Solenoid-operated valves and parts, except nuclear and		power transfer		x	X	377 718 485 022	
1997 33 X X 485 022	332911H100	Solenoid-operated valves and parts, except nuclear and fluid power transfer ¹	33	x	×	377 718 485 022	

Table 6a. Products Statistics: 2002 and 1997—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments	
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
332911 332911W 332911WY 332911WYWW	Industrial valve manufacturing—Con. Industrial valve manufacturing, nsk, total	N N N N	× × × ×	X X X X	351 916 288 065 351 916 288 065 177 233
332911WYWY	Industrial valve manufacturing, nsk, for administrative- record establishments	N N N	X X X	X X X	137 832 174 683 150 233

¹For additional detail, see Current Industrial Report MA334B, Selected Instruments and Related Products.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Product Class Shipments for Selected States: 2002 and 1997 Table 6b.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3329111	Gates, globes, angles, straightway (Y-type) check, stop and check, cross, 3- and 4-way, and other industrial valves	
	United States	1 471 742 1 317 414
	California	203 806 84 038
	Illinois	81 086 52 651
	lowa	27 437 30 963
	Massachusetts	53 937 51 065
	New Jersey	123 875 39 553
	New York	55 213 31 694
	North Carolina	87 342 78 402
	Ohio	73 145 108 001
	Oklahoma	43 235 52 679
	Pennsylvania	31 664 79 735
	Texas	94 799 206 308
3329113	Industrial valves for water works and municipal equipment (IBBM, AWWA, and UL)	
	United States	975 514 741 713
	California	56 130 37 206
	Pennsylvania	27 507 12 507
3329115	Industrial ball valves (all metals, pressures, and types), including manual and power-operated, on-off valves	
	United States	1 102 392 1 161 437
	Illinois	50 694 78 097
	Ohio	92 532 84 011
	Oklahoma	180 449
	Pennsylvania	137 699 36 197
	Tennessee	38 904 15 149
	Texas	N 148 488 251 772
3329117	Industrial butterfly valves (all metals, pressures, and types), including manual and power-operated, on-off valves	
	United States	543 763 491 396
	California	39 875 N
	Pennsylvania	14 664 13 919
	Texas	85 345 111 626
3329119	Industrial plug valves (all metals, pressures, and types), including lubricated, cylindrical eccentric, and sleeve-lined	
	United States	260 396 359 633
	Illinois	9 319 8 511
	Texas	64 835 116 300
332911B	All other miscellaneous industrial valves	
	United States	986 508 1 016 097
	California	16 678 67 873
	Connecticut	33 957 N
	Illinois	48 908 28 505
	Massachusetts	23 385 N
	Michigan	68 421 64 143
	Minnesota	18 172
	New Jersey	N 19 004
	1997 New York	N 101 547
	North Carolina	107 018 95 895
	Ohio	118 190 49 451
	1997 Oklahoma	60 991 23 196
	1997 Pennsylvania	14 517 128 331
	1997 South Carolina	125 281 7 899
	1997	N

Table 6b. Product Class Shipments for Selected States: 2002 and 1997—Con.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
332911B	All other miscellaneous industrial valves—Con.	
	United States—Con. 1997	53 349
332911D	Nuclear valves (N-stamp only)	
	United States	72 502 36 622
	Pennsylvania	5 303 3 988
332911F	Automatic regulating and control valves and parts (except nuclear), power-operated, designed for modulating (throttling) service	
	United States	1 993 268 2 134 578
	California	342 013 333 669
	Illinois	70 660 35 274
	Michigan	44 718 N
	New Jersey	16 201 34 555
	New York	33 221 26 721
	North Carolina	44 520 N
	Ohio	88 899 108 811
	Pennsylvania	99 061 101 480
	1997	29 193
	1997 2002. 1997	79 730 475 521 341 357
332911H	Solenoid-operated valves and parts, except nuclear and fluid power transfer	
	United States	377 718 485 022
	California	15 956 9 680
	New Jersey	39 781 105 272
	New York	105 272 17 290 N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332911	Industrial valve manufacturing		
00900001	Total materials	x	3 102 351
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products	X X X	3 228 720 175 276
332000AC	1997 Metal stampings	X	172 688 57 573
	1997	X	58 343
33290003	Valves, fittings, and couplings purchased for further assembly (excluding forgings)	X	266 982 257 919
33200029	Other fabricated metal products (excluding forgings, metal stampings, valves, fittings, couplings, bolts, nuts, screws, washers, rivets, and other screw machine products)		234 398
33151101	lron castings (rough and semifinished)	X X X	209 557 239 846
	1997	Х	250 560
33151009	Steel castings (rough and semifinished)	X	374 380 332 100
33152005	Aluminum and aluminum-base alloy castings (rough and semifinished)	χ̂	63 112 62 072
33152500	Copper and copper-base alloy castings (rough and semifinished)	X X X X	113 368 116 472
33152009	Other nonferrous castings (rough and semifinished)	X X X X	63 614 53 048
33211101	Iron and steel forgings	X	89 319 92 008
33211201	Nonferrous forgings	X	61 622 59 620
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)	x	137 346
33120016	Steel sheet and strip (including tinplate)	X	136 736 41 484
33120033	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)	X X X X	N 55 875
	1997	Х	55 869
33141104	Copper and copper-base alloy refinery shapes (excluding castings, forgings, and fabricated metal products)	x	56 129
33142105	1997	X X	N N
00142100	shapes)	X	113 319 108 143
33142135	Copper and copper-base alloy pipe and tube (excluding castings, forgings, and fabricated metal products)		18 826
	1997	X X	18 039
33142145	All other copper and copper-base alloy shapes and forms (excluding castings, forgings, fabricated metal products, refinery shaped rods, bars, mechanical wire, pipes, and tubes)	~	14 993
33100038	Aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and	×	16 662
33100036	fabricated metal products)	×	45 662 N
33100082	Other nonferrous metal shapes and forms (excluding aluminum and aluminum-base alloy and copper and copper-base alloy castings, forgings, and fabricated metal products)		14 999
	1997.	X X	14 333 N
00190060	Scrap, including iron, steel, aluminum and aluminum-base alloy (excluding home scrap)	X	38 680
33531225	Fractional horsepower electric motors and generators (less than 1 hp)	X	37 207 18 718
32221001	Paperboard containers, boxes, and corrugated paperboard	X X X X	N 26 265
	1997	^	24 439
32622003	Hydraulic and pneumatic hose (without fittings), rubber and plastics inner tube type, wire or textile reinforced	x	6 246
32622005	Other rubber and plastics hose and belting	X X X	6 405 21 804 9 055 66 875
33999103	Gaskets (all types), and packing and sealing devices	X X X	9 055 66 875
	1997		64 656
32600017	Fabricated rubber products (excluding tires, tubes, hose, belting, and gaskets)	X	38 993 38 841 46 255
32610011	Fabricated plastics products (excluding gaskets)	X	47 541
00970099	All other materials and components, parts, containers, and supplies	X X X X X X	300 442 678 711
00971000	Materials, ingredients, containers, and supplies, nsk	X	299 950 322 029

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.